

Work Order ID 85668

85668

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Item ID: D412-664-203

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Crosstube Aft

Start Date: 6/13/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/14/12 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111377

W - RETURN

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D412-664-243	E/DEO								

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA111377

1 X D412-664-203 B83182 CHG 008

8/12/13

110

0.00

110

Crosstubes

Crosstubes

Memo

0.00

SCRAP/DESTROY TUBE

12/06/12

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Quality Control

Memo

0.00

12/06/14

MLJ 12/06/13

Picklist Print

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Work Order ID: 85668

Parent Item: D412-664-203

Start Date: 6/13/12

Required Date: 6/14/12

Parent Item Name: Crosstube Aft

Start Qty: 1.00

Required Qty: 1.00

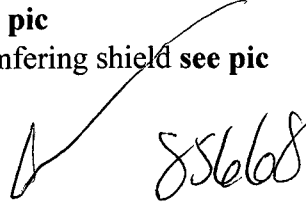
Comments: IPP Rev:E04.02.16Reformat; Added D3189-1K/DS
 IPP Rev:F 06-03-29 Remove Coments on Pick List JLM
 IPP Rev:G 06.12.08 per ECN 886 EC
 IPP Rev:H 07-04-30 As per Rev D JLM
 IPP Rev:I 08-06-12 add comment in seq. 21 DD verified by:EC IPP rev J 11.04.21 DEO D412-664-243-E-1 EC verified DD IPP REV:K 11.10.03 DEO D412-664-243-E-2 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-664-203 Crosstube Aft		Manufactured	No				Each	6.0000		1			

Location	Loc Qty	Loc Code
FG103	4	
83182	1	
83183	1	
83184	1	
83185	1	
Return2012	2	
67058	1	
67434	1	

Instructions for RA 111377 D412-664-203 B83182 CHG008

- Box was returned
- NO KIT
- Tube has large mark from being dragged **see pic**
- Large mark between center support and chamfering shield **see pic**
- Have Engineering sign off tube as **SCRAP**
- Need work order to scrap tube



Time Estimate = 1 HOUR ONLY

Departments Required: Quality Control

Pictures Attached = YES

Instructions for RA 111377 D412-742-018 B75363 CHG002

- Box was not damaged
- Kit complete
- Needs new BATCH #
- Needs new Paper Work & Labels

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO